

Nominal Pipe Size	Schedule Number or Wall	Outside Diameter A		Nominal Inside Diameter B		Machined Inside Diameter C		Nominal Wall Thickness	
		inch	mm	inch	mm	inch	mm	inch	mm
14	STD	14.00	355.6	13.250	336.6	13.303	337.90	0.375	9.5
	40			13.124	333.4	13.192	335.08	0.438	11.1
	XS			13.000	330.2	13.084	332.33	0.500	12.7
	60			12.812	325.4	12.920	328.17	0.594	15.1
	80			12.500	317.6	12.646	321.21	0.750	19.0
	100			12.124	308.0	12.318	321.88	0.938	23.8
	120			11.812	300.0	12.044	305.92	1.094	27.8
	140			11.500	292.0	11.771	298.98	1.250	31.8
	160			11.188	284.2	11.498	292.05	1.406	35.7
16	STD	16.00	406.4	15.250	387.4	15.303	388.70	0.375	9.5
	40			15.000	381.0	15.084	383.13	0.500	12.7
	60			14.688	373.0	14.811	376.20	0.656	16.7
	80			14.312	363.6	14.482	367.84	0.844	21.4
	100			13.938	354.0	14.155	359.54	1.031	26.2
	120			13.562	344.4	13.826	351.18	1.219	31.0
	140			13.124	333.4	12.442	341.43	1.438	36.5
	160			12.812	325.4	13.170	334.52	1.594	40.5
	18			STD	18.00	457.2	17.250	438.2	17.303
XS		17.000	431.8	17.084			433.93	0.500	12.7
40		16.876	428.6	16.975			431.17	0.562	14.3
60		16.500	419.2	16.646			422.81	0.750	19.0
80		16.124	409.6	16.318			414.48	0.938	23.8
100		15.688	398.4	15.936			404.77	1.156	29.4
120		15.250	387.4	15.553			395.05	1.375	34.9
140		14.876	377.8	15.225			386.72	1.562	39.7
160		14.438	366.8	14.842			376.99	1.781	45.2
20	STD	20.00	508.0	19.250	489.0	19.303	490.30	0.500	9.5
	XS			19.000	482.6	19.084	484.73	0.594	12.7
	40			18.812	477.8	18.920	480.57	0.812	15.1
	60			18.376	466.8	18.538	470.87	1.031	20.6
	80			17.938	455.6	18.155	461.14	1.281	26.2
	100			17.438	443.0	17.717	450.01	1.500	32.5
	120			17.000	431.8	17.334	440.28	1.750	38.1
	140			16.500	419.2	16.896	429.16	1.969	44.4
	160			16.062	408.0	16.513	419.43	0.375	50.0
22	STD	22.00	558.8	21.250	539.8	21.303	541.10	0.500	9.5
	XS			21.000	533.4	21.084	535.53	0.875	12.7
	60			20.250	514.4	20.428	518.87	1.125	22.2
	80			19.750	501.6	19.990	507.75	1.375	28.6
	100			19.250	488.8	19.553	496.65	1.625	35.0
	120			18.750	476.2	19.115	485.52	1.875	41.3
	140			18.250	463.6	18.678	474.42	2.125	47.6
	160			17.750	450.8	18.240	463.30	0.375	54.0
	24			STD	24.00	609.6	23.250	590.6	23.303
XS		23.000	584.2	23.084			586.33	0.562	12.7
30		22.876	571.0	22.975			583.57	0.688	14.3
40		22.624	574.6	22.755			577.98	0.969	17.5
60		22.062	560.4	22.263			565.48	1.219	24.6
80		21.562	547.6	21.826			554.38	1.531	31.0
100		20.938	531.8	21.280			540.51	1.812	38.9
120		20.376	517.6	20.788			528.02	2.062	46.0
140		19.876	504.8	20.350			516.89	2.344	52.4
160	19.312	490.6	19.857	504.37		59.5			